

1. Device Name	NEO HEAT 250																																			
2. Description	Neoprene, Liquid Proof Construction, Heat Resistant protection for hand and forearm, Fully Coated, Seamless Cotton Liner, Grip Pattern, High Flexibility and Dexterity																																			
3. Product Codes & Sizes	<table border="1"> <thead> <tr> <th>Product Code</th> <th>Size</th> <th>Single Barcode</th> <th>Shipper Barcode</th> </tr> </thead> <tbody> <tr> <td>41288</td> <td>9</td> <td>9311059412883</td> <td>29311059412887</td> </tr> <tr> <td>41289</td> <td>10</td> <td>9311059412890</td> <td>29311059412894</td> </tr> </tbody> </table>			Product Code	Size	Single Barcode	Shipper Barcode	41288	9	9311059412883	29311059412887	41289	10	9311059412890	29311059412894																					
Product Code	Size	Single Barcode	Shipper Barcode																																	
41288	9	9311059412883	29311059412887																																	
41289	10	9311059412890	29311059412894																																	
4. Recommended Applications	<ul style="list-style-type: none"> Casting Moulding Ceramic Industry Cement Industry Kitchens Bakeries Car Industry Mechanic Workshop Galvanising Industry Construction Manufacturing Beverage Industry Chemical Processing Food Processing Food Manufacturing Industrial Maintenance 																																			
5. Materials	Neoprene, Cotton Seamless Liner, Does not contain DOP/DEHP phthalates																																			
6. Standards & Approvals	<p>EN 374 EN 388 EN 374 EN 407</p> <p>Neo Heat 250 are tested to and complies with;</p> <ul style="list-style-type: none"> Conforms to European Council Directive 89/686/EEC relating to (Complex Design) Personal Protective Equipment after assessment against standards <ul style="list-style-type: none"> - EN374:2003 - EN388:2003 - EN420:2003 +A1: 2009 - EN407:2004 Clause 5.2 (Contact Heat) 																																			
7. Dimensions	<table border="1"> <thead> <tr> <th>SIZE</th> <th>LENGTH (+/-10mm)</th> <th>THICKNESS SINGLE WALL (+/-0.1mm)</th> <th>CIRCUMFRENCE PALM (+/-5mm)</th> </tr> </thead> <tbody> <tr> <td>9</td> <td>380mm</td> <td>1.4mm</td> <td>232mm</td> </tr> <tr> <td>10</td> <td>380mm</td> <td>1.4mm</td> <td>260mm</td> </tr> </tbody> </table>			SIZE	LENGTH (+/-10mm)	THICKNESS SINGLE WALL (+/-0.1mm)	CIRCUMFRENCE PALM (+/-5mm)	9	380mm	1.4mm	232mm	10	380mm	1.4mm	260mm																					
SIZE	LENGTH (+/-10mm)	THICKNESS SINGLE WALL (+/-0.1mm)	CIRCUMFRENCE PALM (+/-5mm)																																	
9	380mm	1.4mm	232mm																																	
10	380mm	1.4mm	260mm																																	
8. Colour	Black																																			
9. Performance Requirements	<table border="1"> <thead> <tr> <th>CHARACTERISTICS</th> <th>LEVEL ACHIEVED</th> <th>REFERENCE STANDARD</th> </tr> </thead> <tbody> <tr> <td>Abrasion Resistance</td> <td>2</td> <td>EN388:2003 clause 6.1</td> </tr> <tr> <td>Blade Cut Resistance</td> <td>1</td> <td>EN388:2003 clause 6.2</td> </tr> <tr> <td>Tear Resistance</td> <td>3</td> <td>EN388:2003 clause 6.3</td> </tr> <tr> <td>Puncture Resistance</td> <td>2</td> <td>EN388:2003 clause 6.4</td> </tr> <tr> <td>Air Leak Test</td> <td>PASS</td> <td>EN374 Micro O Risks</td> </tr> <tr> <td>Water Leak Test</td> <td>PASS</td> <td>EN374 Micro O Risks</td> </tr> <tr> <td>n-Heptane, 40%</td> <td>2</td> <td>EN374 Chemical Risks</td> </tr> <tr> <td>Sodium Hydroxide 40%</td> <td>6</td> <td>EN374 Chemical Risks</td> </tr> <tr> <td>Sulphuric Acid 96%</td> <td>4</td> <td>EN374 Chemical Risks</td> </tr> <tr> <td>Contact Heat</td> <td>1</td> <td>EN407 Thermal Risks</td> </tr> </tbody> </table>			CHARACTERISTICS	LEVEL ACHIEVED	REFERENCE STANDARD	Abrasion Resistance	2	EN388:2003 clause 6.1	Blade Cut Resistance	1	EN388:2003 clause 6.2	Tear Resistance	3	EN388:2003 clause 6.3	Puncture Resistance	2	EN388:2003 clause 6.4	Air Leak Test	PASS	EN374 Micro O Risks	Water Leak Test	PASS	EN374 Micro O Risks	n-Heptane, 40%	2	EN374 Chemical Risks	Sodium Hydroxide 40%	6	EN374 Chemical Risks	Sulphuric Acid 96%	4	EN374 Chemical Risks	Contact Heat	1	EN407 Thermal Risks
CHARACTERISTICS	LEVEL ACHIEVED	REFERENCE STANDARD																																		
Abrasion Resistance	2	EN388:2003 clause 6.1																																		
Blade Cut Resistance	1	EN388:2003 clause 6.2																																		
Tear Resistance	3	EN388:2003 clause 6.3																																		
Puncture Resistance	2	EN388:2003 clause 6.4																																		
Air Leak Test	PASS	EN374 Micro O Risks																																		
Water Leak Test	PASS	EN374 Micro O Risks																																		
n-Heptane, 40%	2	EN374 Chemical Risks																																		
Sodium Hydroxide 40%	6	EN374 Chemical Risks																																		
Sulphuric Acid 96%	4	EN374 Chemical Risks																																		
Contact Heat	1	EN407 Thermal Risks																																		



10.
Sampling
and
Acceptance
Criteria

CHARACTERISTICS	SAMPLING STANDARD	INSPECTION LEVEL	AQL	REF. STANDARD
Dimensions	ISO 3951	S3	1.0	Manufacturers S.O.P
Visual Defects Major	ISO 2859-1	G1	1.5	Manufacturers S.O.P
Visual Defects Minor	ISO 2859-1	G1	4.0	Manufacturers S.O.P
Packaging Defects Major	ISO 2859-1	S3	1.0	Manufacturers S.O.P
Packaging Defects Minor	ISO 2859-1	S3	4.0	Manufacturers S.O.P

11.
Quality
Control
Inspection
Procedures

- Shipment is packed into lots of 2000 pairs (approximately). A lot consists of only one glove size.
- For the inspection of visual defects, random samples are drawn from the lot at the stage of packing. Sample is visually inspected for major and minor defects and status of test is determined based on the acceptance criteria in table 12 above.
- One glove is measured from each lot for dimensions and compared with specifications. If any dimension is found to be nonconforming, a random sample is drawn from the lot as per sampling plan in table 12. Status of the test is determined based on the acceptance criteria in table 12.
- For the inspection of packaging defects, random samples are drawn from the lot at the stage of packing. Sample is visually inspected for a major and minor defect and status is determined based on the acceptance criteria in table 12.
- If all above tests are PASS, the status of the lot is considered "PASS". Otherwise the status of the lot is considered "HOLD".
- HOLD lots are re-inspected and a subsequent QC check is performed on such lots. Status of such lots is determined based on the same method described above.
- PASS lots are transferred to Finished Goods Store ready for shipment.

12.
Packaging

1pair will be packed into a clear polybag with label. 60 pairs per export quality shipper carton (outer).

13.
Shipper
Carton
Specifications

SIZE	LENGTH (mm)	WIDTH (mm)	HEIGHT (mm)	GROSS WEIGHT (kg)
9	790	390	180	12.6
10	790	390	180	13.4

14.
Storage
Conditions

The gloves will maintain their properties when stored in dry conditions out of direct sunlight at between 10 to 30°c

15.
Shelf Life

The gloves shall retain the above physical properties for a period of 3 years from the date of manufacture when stored in compliance with the above storage conditions before deterioration occurs.

