



<b>1.</b> Device Name	<b>THRIFTY BLUES</b>																																								
<b>2.</b> Description	Natural Rubber Latex, Silver Lined, Easy On/Off Glide, Anti-Microbial Protection, Honeycomb Grip, Silicone Free, Reusable.																																								
<b>3.</b> Product Codes & Sizes	<table border="1"> <thead> <tr> <th>Product Code</th> <th>Size</th> <th>Inner Polybag Barcode</th> <th>Shipper Barcode</th> </tr> </thead> <tbody> <tr> <td>41257</td> <td>SIZE 7-7.5</td> <td>9311059412579</td> <td>2931105941257</td> </tr> <tr> <td>41258</td> <td>SIZE 8-8.5</td> <td>9311059412586</td> <td>2931105941258</td> </tr> <tr> <td>41259</td> <td>SIZE 9-9.5</td> <td>9311059412593</td> <td>29311059412597</td> </tr> <tr> <td>41260</td> <td>SIZE 10-10.5</td> <td>9311059412609</td> <td>29311059412603</td> </tr> </tbody> </table>						Product Code	Size	Inner Polybag Barcode	Shipper Barcode	41257	SIZE 7-7.5	9311059412579	2931105941257	41258	SIZE 8-8.5	9311059412586	2931105941258	41259	SIZE 9-9.5	9311059412593	29311059412597	41260	SIZE 10-10.5	9311059412609	29311059412603															
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<b>4.</b> Recommended Applications	<ul style="list-style-type: none"> <li>Kitchens</li> <li>Cleaning</li> <li>Industrial Cleaning</li> <li>Agriculture</li> <li>Manufacturing</li> <li>Laundries</li> <li>Childcare</li> <li>Aged Care</li> <li>Laboratory</li> <li>Processing Lines</li> <li>Fisheries</li> <li>Abattoirs &amp; Meatworks</li> <li>Poultry Works</li> <li>Food Processing</li> <li>Food Manufacturing</li> </ul>																																								
<b>5.</b> Materials	Natural Rubber Latex, <b>Does not contain DOP/DEHP phthalates</b>																																								
<b>6.</b> Production Process	Receiving of raw materials along with the Certificate of Conformance from the supplier, receiving of latex and testing for quality parameters, receiving of packing materials and inspection, preparation of coagulant , compounds and testing the quality parameters, coagulant dip, latex dip 1, latex dip 2, drying, leaching, curing, stripping, in-process quality check of gloves, chlorination, drying after chlorination, grading and packing, final inspection by quality checkers during packing, finished goods storage and dispatch.																																								
<b>7.</b> Standards & Approvals	<div style="display: flex; align-items: center;">   </div> <ul style="list-style-type: none"> <li>Certified under HACCP Food Safety Accreditation</li> </ul>																																								
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<b>9.</b> Colour	Blue																																								



**10.**  
Performance  
Requirements

**Not Tested**

**11.**  
Physical  
Properties

DESCRIPTION	
Tensile Strength	20.0 MPa (min)
Elongation at Break	700% (min)
Modulus at 500% Elongation	4.0 MPa (max)
Load at Break	35.0 N (min)

**12.**  
Sampling and  
Acceptance  
Criteria

CHARACTERISTICS	SAMPLING STANDARD	INSPECTION LEVEL	AQL	REF. STANDARD
Dimensions	ISO 3951	S3	1.0	Manufacturers S.O.P
Visual Defects Critical	ISO 2859-1	G1	1.5	Manufacturers S.O.P
Visual Defects Major	ISO 2859-1	G1	4.0	Manufacturers S.O.P
Packaging Defects Major	ISO 2859-1	S3	1.0	Manufacturers S.O.P
Packaging Defects Minor	ISO 2859-1	S3	4.0	Manufacturers S.O.P

**13.**  
Quality  
Control  
Inspection  
Procedures

- a) Shipment is packed into lots of 2000 pairs (approximately). A lot consists of only one glove size.
- b) For the inspection of visual defects, random samples are drawn from the lot at the stage of packing. Sample is visually inspected for critical and major defects and status of test is determined based on the acceptance criteria in table 12 above.
- c) One glove is measured from each lot for dimensions and compared with specifications. If any dimension is found to be nonconforming, a random sample is drawn from the lot as per sampling plan in table 12. Status of the test is determined based on the acceptance criteria in table 12.
- d) For the inspection of packaging defects, random samples are drawn from the lot at the stage of packing. Sample is visually inspected for a major and minor defect and status is determined based on the acceptance criteria in table 12.
- e) If all above tests are PASS, the status of the lot is considered as "PASS". Otherwise the status of the lot is considered "HOLD".
- f) HOLD lots are re-inspected and a subsequent QC check is performed on such lots. Status of such lots is determined based on the same method described above.
- g) PASS lots are transferred to Finished Goods Store ready for shipment.

**14.**  
Packaging

1 pair per polybag, 12 pairs per inner, 12 inners packed inside shipper carton (outer) for a total of 144 pairs.

**15.**  
Packaging  
Specifications:  
For Shipper  
Carton

SIZE	LENGTH (mm)	WIDTH (mm)	HEIGHT (mm)	GROSS WEIGHT (kg)
SIZE 7-7.5	350	280	320	8.6
SIZE 8-8.5	350	280	320	8.9
SIZE 9-9.5	350	280	320	9.4
SIZE 10-10.5	350	280	320	9.9

**16.**  
Storage  
Conditions

The gloves will maintain their properties when stored in dry conditions out of direct sunlight at between 5 to 35°C

**17.**  
Shelf Life

The gloves shall retain the above physical properties for a period of 3 years from the date of manufacture when stored in compliance with the above storage conditions before deterioration occurs.