




<b>1.</b> Device Name	<b>THRIFTY YELLOWS</b>																																		
<b>2.</b> Description	Natural Rubber Latex, Cotton Flock Lined, Non Slip Embossed Pattern, Soft and Flexible, Lightweight, Reusable.																																		
<b>3.</b> Product Codes & Sizes	<table border="1"> <thead> <tr> <th>Product Code</th> <th>Size</th> <th>Single Pair Barcode</th> <th>Inner Polybag Barcode</th> <th>Shipper Barcode</th> </tr> </thead> <tbody> <tr> <td>41250</td> <td>SMALL</td> <td>9311059412500</td> <td>19311059412507</td> <td>29311059412504</td> </tr> <tr> <td>41251</td> <td>MEDIUM</td> <td>9311059412517</td> <td>19311059412514</td> <td>29311059412511</td> </tr> <tr> <td>41252</td> <td>LARGE</td> <td>9311059412524</td> <td>19311059412521</td> <td>29311059412528</td> </tr> <tr> <td>41253</td> <td>XL</td> <td>9311059412531</td> <td>19311059412538</td> <td>29311059412535</td> </tr> </tbody> </table>					Product Code	Size	Single Pair Barcode	Inner Polybag Barcode	Shipper Barcode	41250	SMALL	9311059412500	19311059412507	29311059412504	41251	MEDIUM	9311059412517	19311059412514	29311059412511	41252	LARGE	9311059412524	19311059412521	29311059412528	41253	XL	9311059412531	19311059412538	29311059412535					
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<b>4.</b> Recommended Applications	<ul style="list-style-type: none"> <li>Kitchens</li> <li>Cleaning</li> <li>Industrial Cleaning</li> <li>Agriculture</li> <li>Manufacturing</li> <li>Laundries</li> <li>Childcare</li> <li>Food Manufacturing</li> <li>Hospitality</li> <li>Food Processing</li> <li>Fisheries</li> <li>Abattoirs &amp; Meatworks</li> <li>Processing Lines</li> <li>Aged Care</li> </ul>																																		
<b>5.</b> Materials	Natural Rubber Latex, <b>Does not contain DOP/DEHP phthalates</b>																																		
<b>6.</b> Production Process	Raw material and Packing material receipt, QA inspection of raw material and packing materials, Preparation of Coagulant, Latex compound 1 and Latex compound 2, Lab inspection, Coagulant dip, Latex dip 1, Latex dip 2, Flocking, Vulcanisation, Glove stripping, tumble drying, QA sample inspection, , Trimming, 100% visual inspection and grading, packing, QA sample inspection, finished goods to storage, Despatch.																																		
<b>7.</b> Standards & Approvals	<div style="display: flex; align-items: center;">    </div> <p><b>Process Blues</b> are tested to and complies with;</p> <ul style="list-style-type: none"> <li>Certified under HACCP Food Safety Accreditation</li> <li>Conforms to European Council Directive 89/686/EEC relating to (Complex Design) Personal Protective Equipment after assessment against standards EN374, EN388 and EN ISO 21420</li> </ul>																																		
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<b>9.</b> Colour	Yellow																																		



**10.**  
Performance  
Requirements

CHARACTERISTICS	INSPECTION LEVEL	REFERENCE STANDARD
Minimum Length	PASS	EN420:2003 clause 5.1
Comfort and Fit	PASS	EN420:2003 clause 5.1
Dexterity	5	EN420:2003 clause 5.1
Abrasion Resistance	1	EN388:2003 clause 6.1
Blade Cut Resistance	0	EN388:2003 clause 6.2
Tear Resistance	1	EN388:2003 clause 6.3
Puncture Resistance	0	EN388:2003 clause 6.4
Air Leak Test	PASS	EN374 Micro O Risks
Water Leak Test	PASS	EN374 Micro O Risks
Methanol	1	EN374 Chemical Risks
Sulphuric Acid 96%	2	EN374 Chemical Risks
Sodium Hydroxide 40%	6	EN374 Chemical Risks
Hydrochloric Acid 10%	6	EN374 Chemical Risks
Acetic Acid 20%	2	EN374 Chemical Risks

**11.**  
Physical  
Properties

DESCRIPTION	
Tensile Strength	16.0 MPa (min)
Elongation at Break	700% (min)
Modulus at 500% Elongation	4.5 MPa (max)
Load at Break	30.0 N (min)

**12.**  
Sampling and  
Acceptance  
Criteria

CHARACTERISTICS	SAMPLING STANDARD	INSPECTION LEVEL	AQL	REF. STANDARD
Dimensions	ISO 3951	S3	1.0	Manufacturers S.O.P
Visual Defects Major	ISO 2859-1	G1	1.5	Manufacturers S.O.P
Visual Defects Minor	ISO 2859-1	G1	4.0	Manufacturers S.O.P
Packaging Defects Major	ISO 2859-1	S3	1.0	Manufacturers S.O.P
Packaging Defects Minor	ISO 2859-1	S3	4.0	Manufacturers S.O.P

**13.**  
Quality  
Control  
Inspection  
Procedures

- a) Shipment is packed into lots of 2000 pairs (approximately). A lot consists of only one glove size.
- b) For the inspection of visual defects, random samples are drawn from the lot at the stage of packing. Sample is visually inspected for major and minor defects and status of test is determined based on the acceptance criteria in table 12 above.
- c) One glove is measured from each lot for dimensions and compared with specifications. If any dimension is found to be nonconforming, a random sample is drawn from the lot as per sampling plan in table 12. Status of the test is determined based on the acceptance criteria in table 12.
- d) For the inspection of packaging defects, random samples are drawn from the lot at the stage of packing. Sample is visually inspected for a major and minor defect and status is determined based on the acceptance criteria in table 12.
- e) If all above tests are PASS, the status of the lot is considered as "PASS". Otherwise the status of the lot is considered "HOLD".
- f) HOLD lots are re-inspected and a subsequent QC check is performed on such lots. Status of such lots is determined based on the same method described above.
- g) PASS lots are transferred to Finished Goods Store ready for shipment.

**14.**  
Packaging

1 Pair will be packed into a printed polybag. 12 pairs per plain polybag , 12 plain polybags packed inside export quality shipper carton (outer) for a total of 144 pairs.

**15.**  
Shipper  
Carton  
Specifications

SIZE	LENGTH (mm)	WIDTH (mm)	HEIGHT (mm)	GROSS WEIGHT (kg)
SMALL	430	250	300	7.5
MEDIUM	430	250	300	8.0
LARGE	430	250	300	8.5
XL	430	250	300	9.5

**16.**  
Storage  
Conditions

The gloves will maintain their properties when stored in dry conditions out of direct sunlight at between 10 to 30°C

**17.**  
Shelf Life

The gloves shall retain the above physical properties for a period of 3 years from the date of manufacture when stored in compliance with the above storage conditions before deterioration occurs.



# 41252

## THRIFTY YELLOWS

Rubber Gloves

### Size Large

144 Pairs



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RCR International P/L: Moorabbin Airport, VIC, Australia

[www.rcr.com.au](http://www.rcr.com.au)