

1. Device Name	NITRILE BLAX HD																																				
2. Description	Powder free 100% nitrile, Beaded Cuff, Industrial trade quality, On-Line Chlorinated, Ambidextrous, Non Sterile, Raised diamond grip, Free from Vinyl, BPA, Phthalates and MBT.																																				
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4. Recommended Applications	<ul style="list-style-type: none"> Medical Industrial Manufacturing Plumbing Petroleum Industry Mechanics Oil Refinery Food Manufacturing Cleaning Laboratory Pharmaceutical Cosmetic Tattooists Childcare Hair & Beauty 																																				
5. Materials	Nitrile,																																				
6. Production Process	Former cleaning and washing, coagulant dipping, coagulant drying, nitrile dipping, nitrile gelling oven, beading, leaching tank dip, main curing oven, cooling tank, chlorination tank, soak rinse tank, neutralizer, post leaching tank, blower, stripping, QC inspection, packing, Pre-shipment inspection.																																				
7. Standards & Approvals	<table border="0"> <tr> <td data-bbox="215 1321 319 1444"> </td> <td data-bbox="335 1310 502 1456"> EN ISO 374-5 </td> <td data-bbox="518 1310 598 1456"> EN374 </td> <td colspan="3" data-bbox="614 1299 1117 1489"> Nitrile Blax HD is tested to and complies with; <ul style="list-style-type: none"> ASTM D6319-2015 EN 374 EN 455 Entered into the ARTG - ARTG# 402583 Acceptable Quality Level AQL1.5 </td> </tr> </table>							EN ISO 374-5 	EN374 	Nitrile Blax HD is tested to and complies with; <ul style="list-style-type: none"> ASTM D6319-2015 EN 374 EN 455 Entered into the ARTG - ARTG# 402583 Acceptable Quality Level AQL1.5 																											
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10.
Colour

Black

11.
Performance
Requirements

Gloves shall be sampled and inspected in accordance with ISO 2859-1. The inspection levels and acceptable quality limits (AQLs) shall conform to those listed in below table for the characteristics listed.

CHARACTERISTICS	INSPECTION LEVEL	ACCEPTABLE QUALITY LEVEL	REFERENCE STANDARD
Physical Dimensions	S2	4.0	ASTM D6319-10
Physical Properties	S2	4.0	ASTM D6319-10
Pinhole	G1	1.5	ASTM D6319-10
Visual Defects: Major	G1	2.5	Manufacturers Practice
Minor		4.0	
Packaging Defects Regulatory	G1	?	In House Inspection
Visual	G1		
Critical (Incl Glove Count)	S2		
Powder Free Residue	N=5	-	ASTM D6319-10 ASTM D6124-06(2011)

Notes: ** indicates unacceptable at any level For Dimensions and Physical Properties a median of 13 test pieces used as per EN455-2:2015

12.
Quality
Control
Inspection
Procedures

- Shipment is placed in quarantine area separately from other gloves in warehouse as one lot
- Shipment is then sorted by sizes if shipment consists of more than one size.
- QC inspector records lot number(s) indicted on inner boxes and outer cases, sizes quantity of shipment, buyer, date, etc
- QC inspector selects at random samples according to ISO procedures for sampling, each lots of different sizes are handled separately
- Samples are sent for testing as per requirements
- Results of tests will be recorded and only those that meet acceptance criteria are released for dispatch. If shipment consists of more than one size, shipment will be released only when all lots of different sizes have passed.
- If a shipment is found to fail test requirements it will be rejected by QC inspector and not released for shipment.

13.
Packaging

50 pieces will be packed into a dispenser box. The number contained in each dispenser box determined by count. 10 dispenser boxes are packed in 2 layers of 5 giving 10 dispenser boxes inside export quality shipper carton (outer).

14.
Shipper
Carton
Specifications

SIZE	LENGTH (mm)	WIDTH (mm)	HEIGHT (mm)	GROSS WEIGHT (kg)
MEDIUM	368mm	264mm	253mm	2.3kg
LARGE	368mm	264mm	253mm	2.5kg
XL	368mm	264mm	253mm	2.75kg
XXL	368mm	264mm	253mm	3kg

- 15. Storage Conditions** The gloves will maintain their properties when stored in dry conditions out of direct sunlight at between 10°C to 35°C.
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- 16. Shelf Life** The gloves shall have a shelf life of 5 years from the date of manufacture when stored in compliance with the above storage conditions.