

<b>1. Device Name</b>	<b>SECURITEX HR</b>
<b>2. Description</b>	Powder Free Latex Hi Risk, 295mm Extra Long Cuff, Triple Thickness 0.33mm, Beaded Cuff, On-Line Chlorinated, Textured Surface, Ambidextrous, Non Sterile, Single Use

Product Code	Size	Inner Barcode	Shipper Barcode
41066	<b>SMALL</b>	9311059410667	19311059410664
41067	<b>MEDIUM</b>	9311059410674	19311059410671
41068	<b>LARGE</b>	9311059410681	19311059410685
41069	<b>XL</b>	9311059410698	19311059410695
41070	<b>XXL</b>	9311059410704	19311059410701



<b>4. Recommended Applications</b>	<ul style="list-style-type: none"> <li>Medical</li> <li>Medical Instrument Cleaning</li> <li>Hospitals</li> <li>Diagnostic</li> <li>Pharmaceutical</li> <li>Laboratory</li> <li>Dental</li> <li>Aged Care</li> <li>Child Care</li> <li>Correctional</li> <li>Food Processing</li> <li>Food Service</li> <li>Tattooists</li> <li>Emergency Services</li> <li>Cosmetic</li> <li>Forensic</li> </ul>
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<b>5. Materials</b>	Natural rubber latex, Sulfur, Accelerators, Zinc Oxide, Potassium Hydroxide, Titanium Dioxide, Blue Pigment.
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<b>6. Production Process</b>	Former cleaning and washing, coagulant dipping, coagulant drying, latex dipping, latex drying oven, beading, leaching tank dip, main curing oven, cooling tank, chlorination tank, soak rinse tank, neutralizer, post leaching tank, blower, stripping, QC inspection, tumbling, packing, Pre-shipment inspection.
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<b>7. Standards &amp; Approvals</b>	<p>Securitex HR is tested to and complies with;</p> <ul style="list-style-type: none"> <li>EN455 and ASTM D3578</li> <li>Certified under HACCP Food Safety Accreditation</li> <li>Entered into the ARTG - ARTG# 353557</li> <li>Acceptable Quality Level AQL 1.5</li> </ul>
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SIZE	LENGTH (mm)	THICKNESS FINGER SINGLE WALL (min)	THICKNESS PALM SINGLE WALL (min)	THICKNESS CUFF SINGLE WALL (min)	PALM WIDTH (+/-5)
<b>SMALL</b>	295mm	0.33mm	0.32mm	0.20mm	85mm
<b>MEDIUM</b>	295mm	0.33mm	0.32mm	0.20mm	95mm
<b>LARGE</b>	295mm	0.33mm	0.32mm	0.20mm	106mm
<b>XL</b>	295mm	0.33mm	0.32mm	0.20mm	116mm
<b>XXL</b>	295mm	0.33mm	0.32mm	0.20mm	125mm

DESCRIPTION	BEFORE AGEING	AFTER AGEING
Elongation at break (%)	650 minimum	500 minimum
Tensile Strength (MPa)	18 minimum	14 minimum



**Warning:** These gloves contain Natural Rubber Latex and may cause allergic reactions in some individuals.

**10. Colour** Royal Blue

**11. Performance Requirements** Gloves shall be sampled and inspected in accordance with ISO 2859-1. The inspection levels and acceptable quality limits (AQLs) shall conform to those listed in below table for the characteristics listed.

CHARACTERISTICS	INSPECTION LEVEL	ACCEPTABLE QUALITY LEVEL	REFERENCE STANDARD
Dimensions	S2	4.0	ASTM D3578
Physical Properties	S2	4.0	ASTM D3578
Watertightness	G1	1.5	EN455-1, ASTM D5151
Tensile Strength and Elongation at break (before and after accelerated ageing)	S2	4.0	ASTM D412-92
Visual Defects: Major	G1	2.5	Manufacturers Practice
Minor		4.0	
Packaging Defects Regulatory	G1	**	In House Inspection
Visual	G1	4.0	
Critical (Incl Glove Count)	S2	4.0	
Powder Residue	N=5	-	ASTM D3578-01

Notes: \*\* indicates unacceptable at any level  
For Dimensions and Physical Properties a median of 13 test pieces used as per EN455-02-00

**12. Quality Control Inspection Procedures**

- Shipment is placed in quarantine area separately from other gloves in warehouse as one lot
- Shipment is then sorted by sizes if shipment consists of more than one size.
- QC inspector records lot number(s) indicted on inner boxes and outer cases, sizes quantity of shipment, buyer, date, etc
- QC inspector selects at random samples according to ISO procedures for sampling, each lots of different sizes are handled separately
- Samples are sent for testing as per requirements
- Results of tests will be recorded and only those that meet acceptance criteria are released for dispatch. If shipment consists of more than one size, shipment will be released only when all lots of different sizes have passed.
- If a shipment is found to fail test requirements it will be rejected by QC inspector and not released for shipment.

**13. Packaging** 50 pieces will be packed into a dispenser box. The number contained in each dispenser box determined by count. 10 dispenser boxes are packed in 2 layers of 5 giving 10 dispenser boxes inside export quality shipper carton (outer).

**14. Shipper Carton Specifications**

SIZE	LENGTH (mm)	WIDTH (mm)	HEIGHT (mm)	GROSS WEIGHT (kg)
SMALL	450	283	270	9.8
MEDIUM	450	283	270	10.4
LARGE	450	283	270	11.2
XL	450	283	270	11.8
XXL	450	283	270	12.4

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- 15. Storage Conditions** The gloves will maintain their properties when stored in dry conditions out of direct sunlight at between 10°C to 30°C.
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- 16. Shelf Life** The gloves shall have a shelf life of 3 years from the date of manufacture when stored in compliance with the above storage conditions.