



1. Device Name	POLY GLOVES																															
2. Description	Low Density Polyethylene (LDPE) Disposable Glove, Non Medical Grade, Two Piece Construction, Single Heat Sealed Seam, Embossed Finish , Ambidextrous, Non Sterile, Single Use.																															
3. Product Codes & Sizes	<table border="1" data-bbox="199 392 1125 515"> <thead> <tr> <th>Product Code</th> <th>Size</th> <th>Inner Barcode</th> <th>Shipper Barcode</th> </tr> </thead> <tbody> <tr> <td>41053#</td> <td>MEDIUM</td> <td>9311059410537</td> <td>19311059410531</td> </tr> <tr> <td>41054#</td> <td>LARGE</td> <td>9311059410544</td> <td>19311059410548</td> </tr> </tbody> </table>				Product Code	Size	Inner Barcode	Shipper Barcode	41053#	MEDIUM	9311059410537	19311059410531	41054#	LARGE	9311059410544	19311059410548																
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4. Recommended Applications	<ul style="list-style-type: none"> • Food Processing • Food Service • Food Manufacturing • Cafes • Hair and Beauty • Childcare • Cleaning • Hygienic • Sandwich Bars • Hospitality 																															
5. Materials	Low density polyethylene film grade (complies with FDA 177.1520 for food contact)																															
6. Production Process	Materials, compounding, extrusion, heating (155-177c), filtering, cooling, rolling extrusion film, QC film gauge, Glove stamping with heat seal die cut, stripping gloves, QC inspection and tests, packing, final QC inspection and tests, Dispatch shipment.																															
7. Standards & Approvals	  <p>Poly Gloves are tested to and complies with;</p> <ul style="list-style-type: none"> • ASTM D3578 • Certified under HACCP Food Safety Accreditation • Complies with FDA 177.1520 for Food Contact 																															
8. Dimensions	<table border="1" data-bbox="199 1075 973 1288"> <thead> <tr> <th>SIZE</th> <th>LENGTH (min) (+/-10%)</th> <th>THICKNESS FINGER SINGLE WALL (+/-10%)</th> <th>THICKNESS PALM SINGLE WALL (+/-10%)</th> <th>PALM WIDTH (+/-10%)</th> </tr> </thead> <tbody> <tr> <td>MEDIUM</td> <td>280mm</td> <td>0.016mm</td> <td>0.016mm</td> <td>230mm</td> </tr> <tr> <td>LARGE</td> <td>300mm</td> <td>0.016mm</td> <td>0.016mm</td> <td>240mm</td> </tr> </tbody> </table>				SIZE	LENGTH (min) (+/-10%)	THICKNESS FINGER SINGLE WALL (+/-10%)	THICKNESS PALM SINGLE WALL (+/-10%)	PALM WIDTH (+/-10%)	MEDIUM	280mm	0.016mm	0.016mm	230mm	LARGE	300mm	0.016mm	0.016mm	240mm													
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9. Colour	Transparent																															
10. Performance Requirements	<p>Gloves shall be sampled and inspected in accordance with ISO 2859-1. The inspection levels and acceptable quality limits (AQLs) shall conform to those listed in below table for the characteristics listed.</p> <table border="1" data-bbox="199 1500 1197 2016"> <thead> <tr> <th>CHARACTERISTICS</th> <th>INSPECTION LEVEL</th> <th>ACCEPTABLE QUALITY LEVEL</th> <th>REFERENCE STANDARD</th> </tr> </thead> <tbody> <tr> <td>Dimensions</td> <td>S2</td> <td>4.0</td> <td>ASTM D3578</td> </tr> <tr> <td>Physical Properties</td> <td>S2</td> <td>4.0</td> <td>ASTM D3578</td> </tr> <tr> <td>Watertightness</td> <td>S1</td> <td>1.5</td> <td>ASTM D3578</td> </tr> <tr> <td>Tensile Strength and Elongation at break</td> <td>S2</td> <td>4.0</td> <td>ASTM D3578</td> </tr> <tr> <td>Visual Defects: Major Minor</td> <td>G1</td> <td>1.5 2.5</td> <td>Manufacturers Practice</td> </tr> <tr> <td>Packaging Defects: Regulatory Visual Critical (incl. Glove Count)</td> <td>G1 G1 S2</td> <td>** 4.0 4.0</td> <td>In House Inspection</td> </tr> </tbody> </table> <p>Notes: ** indicates unacceptable at any level. For Dimensions and Physical Properties a median of 40 test pieces used as per ASTM D3578, D412 and D573 methods.</p>				CHARACTERISTICS	INSPECTION LEVEL	ACCEPTABLE QUALITY LEVEL	REFERENCE STANDARD	Dimensions	S2	4.0	ASTM D3578	Physical Properties	S2	4.0	ASTM D3578	Watertightness	S1	1.5	ASTM D3578	Tensile Strength and Elongation at break	S2	4.0	ASTM D3578	Visual Defects: Major Minor	G1	1.5 2.5	Manufacturers Practice	Packaging Defects: Regulatory Visual Critical (incl. Glove Count)	G1 G1 S2	** 4.0 4.0	In House Inspection
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<p>11. Quality Control Inspection Procedures</p>	<p>a) Shipment is placed in quarantine area separately from other gloves in warehouse as one lot b) Shipment is then sorted by sizes if shipment consists of more than one size. c) QC inspector records lot number(s) indicated on inner boxes and outer cases, sizes, quantity of shipment, buyer, date, etc d) QC inspector selects at random samples according to ISO procedures for sampling, each lots of different sizes are handled separately e) Samples are sent for testing as per requirements f) Results of tests will be recorded and only those that meet acceptance criteria are released for dispatch. If shipment consists of more than one size, shipment will be released only when all lots of different sizes have passed. g) If a shipment is found to fail test requirements it will be rejected by QC inspector and not released for shipment.</p>															
<p>12. Packaging</p>	<p>500 pieces will be packed into a dispenser box. The number contained in each dispenser box determined by count. 4 dispenser boxes are packed into 3 layer inner carton, 5 inner cartons per export quality shipper. For a total of 20 dispenser boxes per shipper carton.</p>															
<p>13. Shipper Carton Specifications</p>	<table border="1"> <thead> <tr> <th>SIZE</th> <th>LENGTH (mm)</th> <th>WIDTH (mm)</th> <th>HEIGHT (mm)</th> <th>GROSS WEIGHT (kg)</th> </tr> </thead> <tbody> <tr> <td>MEDIUM</td> <td>700</td> <td>290</td> <td>265</td> <td>13.50</td> </tr> <tr> <td>LARGE</td> <td>700</td> <td>290</td> <td>265</td> <td>14.0</td> </tr> </tbody> </table>	SIZE	LENGTH (mm)	WIDTH (mm)	HEIGHT (mm)	GROSS WEIGHT (kg)	MEDIUM	700	290	265	13.50	LARGE	700	290	265	14.0
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<p>14. Storage Conditions</p>	<p>The gloves will maintain their properties when stored in dry conditions out of direct sunlight at between 10°C to 30°C.</p>															
<p>15. Shelf Life</p>	<p>Not Specified</p>															

